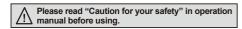
# **Picking sensor**

### Features

- Plastic injection case
- Slim body(W30×H140×T10mm)
- Long/Short sensing distance mode (sensing distance selection function)
- Mutual interference prevention(frequency switching function)
- Selectable Light ON/Dark ON operation mode by switch
- Picking indicator includes
- Protection structure IP40(IEC standard)







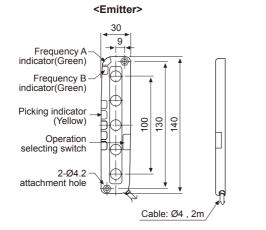
## Specifications

	NPN open collector	BWPK25-05			
	output	DWFR25-05			
	PNP open collector output	BWPK25-05P			
Sensing type		Through-beam			
Sensing	Long distance mode	0.1 to 3m			
distance	Short distance mode	0.05 to 1m			
Sensing target		Opaque materials of Min.Ø35mm			
Optical axis pitch		25mm			
Number of optical axis		5EA			
Sensing	width	100mm			
Power s	upply	12-24VDC ±10%(Ripple P-P : Max. 10%)			
Current consumption		Emitter : Max. 60mA, Receiver : Max. 60mA			
Control output		NPN or PNP open collector output  Load voltage: Max. 30VDC Load current: Max. 150mA  Residual voltage - NPN: Max. 1V, PNP: Min.2.5V			
Operation mode		Selectable Light ON/Dark ON by switch			
Response time		Max. 30ms			
Light so	urce	Infrared LED(850nm modulated)			
Interference protection		Interference protection by transmission frequency selection			
Protection circuit		Reverse power polarity, Output short-circuit(Overcurrent) protection			
External picking input		Non-contact or contact input  NPN open collector output: Lighting(0-2V), Light out(5-30V or open)  PNP open collector output: Lighting(4-30V), Light out(0-3V or open)			
	Ambient illumination	Sunlight: Max. 10,0001x, Incandescent lamp: Max. 3,0001x (received light side illumination)			
Environ- ment	Ambient temperature	-10 to 55°C, storage : -20 to 60°C			
	Ambient humidity	35 to 85%RH, storage : 35 to 85%RH			
Insulatio	n resistance	Min. 20MΩ(at 500VDC megger)			
Noise re	sistance	±240V the square wave noise (pulse width: 1μs) by the noise simulation			
Dielectri	c strength	1,000VAC 50/60Hz for 1minute			
Vibration		1.5mm amplitude or 300m/s <sup>2</sup> at frequency of 10 to 55Hz(for 1 min.) in each of X, Y, Z directions for 2 hour			
Shock		500m/s² (approx. 50G) in each of X, Y, Z directions for 3 times			
Protection		IP40(IEC standard)			
Material		Case : PC/ABS, Sensing part: PMMA			
Cable		Ø4.0mm, 4-wire, Length : 2m(Emitter : Ø4.0mm, 3-wire, Length : 2m) (AWG 22, Core diameter : 0.08mm, Number of cores : 60, Insulator out diameter : Ø1.25)			
Approval		( <del>(</del>			
Unit wei	ght	Approx. 250g			

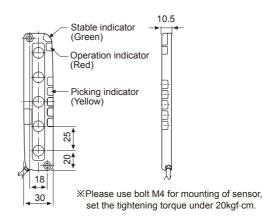
XThe temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

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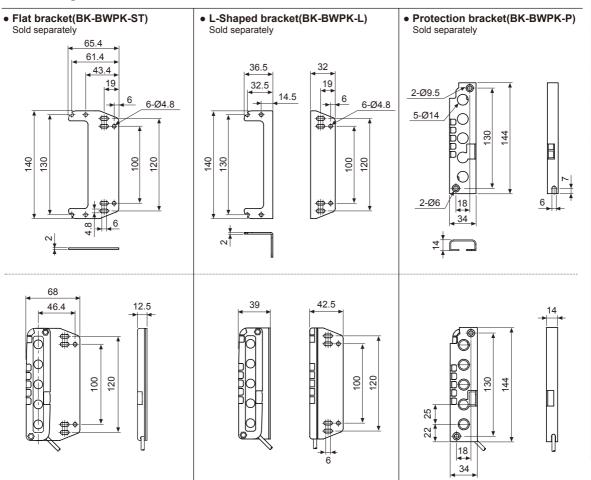
■ Dimensions



#### <Receiver>



### Mounting of bracket



(A) Photo electric sensor

(B) Fiber optic sensor

> (C) Door/Area sensor

(D) Proximity

(E) Pressure sensor

(F)

Rotary encoder

Connector/ Socket

(H) Temp. controller

(I) SSR/ Power controller

(J) Counter

()

L) 'anel

(M) Tacho/ Speed/ Pulse meter

> ) splay iit

onsor

(P) Switching mode power supply

(Q) Stepper motor& Driver&Controller

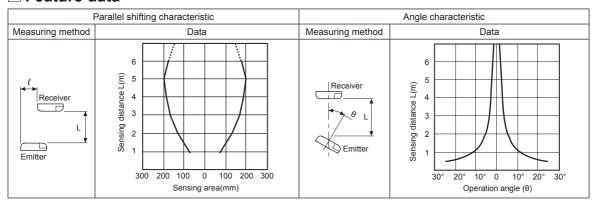
(R) Graphic/ Logic panel

(S) Field network device

> T) Software

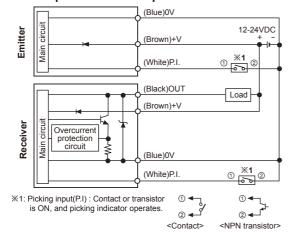
(U) Other

#### Feature data

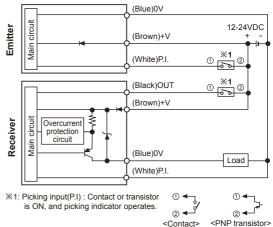


## Input/Output circuit and connection diagram

#### • NPN open collector output

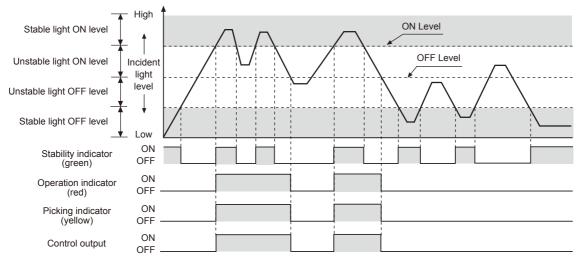


#### • PNP open collector output



\*\*Picking indicator: When external picking input(P.I) is short-circuited with OUT(Black), it is operated same as ON/OFF status of control output.

## Operation timing diagram



\*\*The above diagram is the state of operation for Light ON, but in case of Dark ON, it is opposite operation against Light ON.
\*\*Picking indicator is operated by connecting picking input line and output line. (If not connecting these, picking indicator is OFF regardless of operation mode.)

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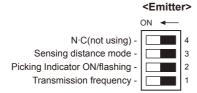
## Operation indicator

	Emitter			Receiver			
Item	Indicator			Indicator			Control costs at
	Green	Green	Picking indicator(yellow)	Green	Red	Picking indicator(yellow)	Control output
Power on	₩	•	-	-	-	-	_
FREQ. A operation	₩	•	-	-	-	-	_
FREQ. B operation	₩	☼	_	-	-	-	_
Stable light ON	-	-	<b>\rightarrow</b>	₩	✡	<b>\ODEP</b>	ON
Flashing function ON	_	-	0	≎	✡	0	ON
Unstable light ON	-	-	<b>\rightarrow</b>	•	✡	<b>\Omega</b>	ON
Unstable light OFF	-	-	•	•	•	•	OFF
Stable light OFF	-	-	•	₩	•	•	OFF
Overcurrent	_	-	•	00		•	OFF

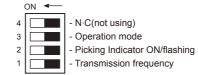
Display classification list		
∴ Light ON		
Light OFF		
Flashing by 0.3 sec.		
Flashing simultaneously by 0.3 se		

\*\*The operations of 'Operation indicator' and 'Picking indicator(Red)' for stable light ON level, unstable light ON level, unstable light OFF level, and stable light OFF level are for Light ON. (In case of overcurrent, control output is OFF regardless of operation mode.)

## **■** Operation mode switch



#### <Receiver>



#### Transmission frequency (interference prevention)

Switch	Function	
ON OFF	Frequency A	
ON OFF	Frequency B	

#### Picking Indicator ON/flashing

Switch	Function	
ON OFF	Picking Indicator ON operation	
ON OFF	Picking Indicator flashing operation	

\*Emitter and receiver should be set the same selection of transmission frequency and picking indicator ON/flashing. If not, it does not operate properly.

### Sensing distance mode(emitter)

Switch	Function		
ON OFF	Sensing distance Long mode : 0.1 to 3m		
ON OFF	Sensing distance Short mode : 0.05 to 1m		

### Operation mode(receiver)

Switch	Function	
ON OFF	Light ON	
ON OFF	Dark ON	

(A) Photo electric sensor

(B) Fiber optic

(C) Door/Area

(D) Proximity

(E) Pressure sensor

(F) Rotary encoder

> (G) Connector/ Socket

(H) Temp. controller

(I) SSR/ Power controller

(J) Counter

(K)

(L) Panel meter

(M) Tacho/ Speed/ Pulse meter

(N) Display unit

> D) ensor ontroller

(P) Switching mode power supply

> Q) Stepper notor& Oriver&Controlle

(R) Graphic/ Logic panel

(S) Field network device

T) Software

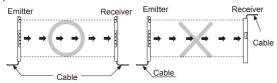
(U) Other

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#### Installation

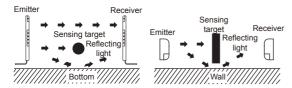
#### © For direction of installation

Emitter and receiver should be installed as same up/down position.



### © For reflection from the surface of wall and flat

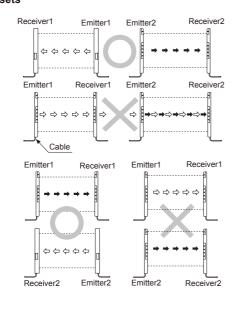
When installing it as below the light reflected from the surface of wall and flat will not be shaded. Please, check whether it operates normally or not with a sensing target before using. (Interval distance: Min. 0.3m)



### O For prevention of interference

It may cause interference when installing more than 2 sets of the sensor. In order to avoid the interference of the sensor, please install as following figures and use the interference protection function.

# Transmission direction should be opposite between 2 sets

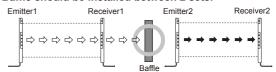


Receiver1

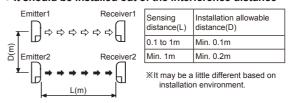
Emitter2

Receiver2

#### • Baffle should be installed between 2 sets.



#### • It should be installed out of the interference distance



### ■ Troubleshooting

Malfunction	Cause	Troubleshooting	
	Power supply	Supply rated power.	
	Cable incorrect		
Non-operation	connection or	Check the wiring.	
INOII-Operation	disconnection		
	Rated connection failure	Use it within rated sensing	
	Trated Corniection failure	distance.	
	Pollution by dirt of	Remove dirt by soft brush or	
Non-operation	sensor cover	cloth.	
in sometimes	Connector connection	Check the assembled part of	
	failure	the connector.	
	Out of rated sensing	Use within rated sensing	
	distance	distance.	
	There is an obstacle to		
	cut off the light emitted	Remove the obstacle.	
Control output is OFF	between emitter and	Tromeve the eschale.	
even though there is	receiver		
not a target object.	There is a strong electric wave or noise		
	generated by motor,	Put away the strong electric	
	electric generator, high	wave or noise generator.	
	voltage line etc.		
	Control output line is		
LED displays for over	shorten	Check the wiring.	
current	0	Check the rated load	
	Over load	capacity.	

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Emitter1

Emitter2

Receiver1

Receiver2